



TOTAL PIPING SOLUTIONS, INC. Quick-Cam® Line Stop & Hot Tap Fittings Patent Pending Technical Specification

August 2018

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1. <u>Pressure Rating:</u> Quick-Cam® Line Stop & Hot Tap Fittings by Total Piping Solutions, Inc. when

properly installed have a working pressure up to 150 psi for water $\&\ sewer$

applications.

Quick-Cam® Line Stop & Hot Tap Fittings are tested up to 225 psi for water

applications (1.5 Safety Factor)

Note: Pressure rating shall not exceed the pressure rating of the pipe on which the repair clamp is installed. For any particular installation, the allowable

working pressure will be determined by the size of pipe, type of pipe, condition

of the pipe, service conditions, environmental conditions, and installation workmanship. Always consult the factory for specific information regarding

application and working pressure.

2. <u>Vacuum Pressure:</u> Quick-Cam® Line Stop & Hot Tap Fittings are approved for a vacuum pressure of

0.9 Bar.

3. <u>Temperature Rating:</u> ANSI/NSF-61 Compliant NBR-180°F

ANSI/NSF-61 Compliant EPDM-220°F

4. <u>Sealing Gasket:</u> ANSI/NSF- 61 Approved NBR Rubber – For water, sewer, natural gas and other

petroleum based line content

ANSI/NSF-61 Approved EPDM – For high temperature applications up to 220°F

5. Band: Up to 18 Ga (0.048" Thick) 18-8 Stainless Steel

6. Alignment Lugs: ASTM A351 CF8 (18-8) Cast Stainless Steel (Passivated for corrosion resistance)

7. Outlet: NPT Male Sealing Threads

Type 304 Stainless Steel

8. Mains Pipe: TPS Quick-Cam® Line Stop & Hot Tap Fittings are designed for use with CTS,

Steel, Cast Iron, Ductile Iron, PVC, High Density Polyethylene (SDR 17 or Thicker),

and Asbestos Cement conductor pipe materials.



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Quick-Cam® Line Stop & Hot Tap Benefits

- 1. No special tools required to install the clamp.
- 2. Provides a 360° Seal on common pipe materials including
- 3. Patent Pending Cam Lug system includes built in handle for ease of installation.
- 4. Removable Lug system for installation in tight spaces.
- 5. Note: See Materials of Construction diagram for additional information.

Quick-Cam® Line Stop Ranges

Nominal Size	CTS O.D.	IPS O.D.	OUTLET SIZE
3/4"	0.88"	1.05"	3/4"
1"	1.13"	1.32"	3/4"
1"	1.13"	1.32"	1"
1-1/4"	1.38"	1.55"	1-1/4"
1-1/2"	1.63"	1.90"	1-1/4"
1-1/2"	1.63"	1.90"	1-1/2"
2"	2.13"	2.38"	1-1/2"
2"	2.13"	2.38"	2"
2-1/2"	2.63"	2.88"	1-1/2"
2-1/2"	2.63"	2.88"	2"
3"	3.13"	3.50"	3"
4"	4.13"	4.50"	3"
4"	4.13"	4.50	4"

Quick-Cam® Hot Tap Ranges

Nominal Size	CTS O.D.	IPS O.D.
3/4"	0.88"	1.05"
1"	1.13"	1.32"
1-1/4"	1.38"	1.66"
1-1/2"	1.63"	1.90"
2"	2.13"	2.38"
2-1/2"	2.63"	2.88"
3"	3.13"	3.50"
4"	4.13"	4.50"

Available Hot Tap Outlet Diameter Sizes: 3/4", 1", 1-1/4", 2", 2-1/2", 3" & 4"



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Applicable Standards:

ANSI /AWWA C800-12 Underground Service Line Valves and Fittings

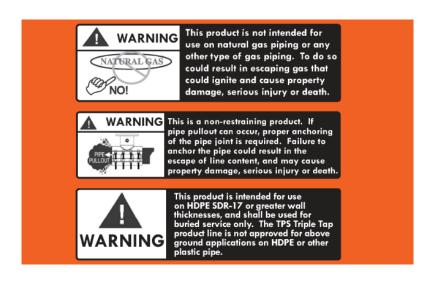
ASTM A380-06 Standard Practice for Cleaning, Descaling and Passivation of Stainless Steel Parts, Equipment and Systems

ASTM A967-05 Standard Specifications for Chemical Passivation Treatments for Stainless Steel Parts

NSF/ANSI Standard 61 Drinking Water System Components

ASTM D2000-12 Standard Classification System for Rubber Products.

Product Warnings

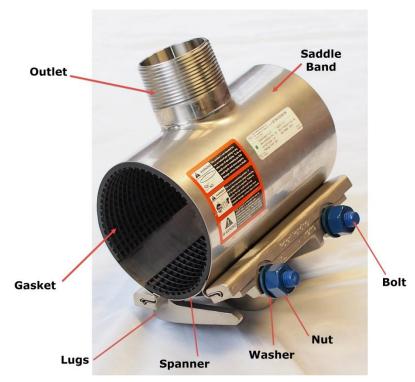


Fitting Reuse:

Fittings must not be re-used until refurbished by TPS.



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Materials of Construction

Saddle Band: Up to 18 Gage 18-8 Stainless Steel

Lugs: ASTM A351 CF8 18-8 Stainless Steel

Gaskets: Material: Nitrile Butadiene Rubber (NBR) Approved NSF-61

EPDM Approved NSF-61

Spanner: Heavy Duty 18-8 Stainless Steel

Bolts: Oval Neck track head per ANSI/ASME B18.10

5/8-11 UNC Rolled Thread

18-8 Type 304 Stainless Steel per ASTM A-193 Grade B8

Finish: Double Fluoroelastomer coating.

(Optional: High Strength Alloy Steel per ASTM A242)

Nuts: Heavy Hex Nut 5/8-11 UNC Rolled Thread

Type 316 High Temp Stainless Steel per ASTM A-194 Grade 8 Finish: Double Fluoroelastomer coated to prevent galling. (Optional: High Strength Alloy Steel per ASTM A242)

Washers: Heavy Duty 5/8 Inch Washer

Material 18-8 Type 304 Stainless Steel

Double Fluoroelastomer coated to prevent galling (Optional: High Strength Alloy Steel per ASTM A242)

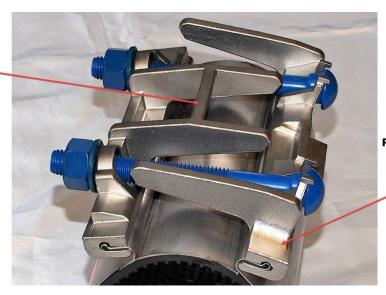
Completion Plug: Yellow Lead Free Brass (Line Stop Versions Only)



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Features

INTEGRATED HANDLE FOR EASE OF INSTALLATION



REMOVABLE LUG FOR EASE OF INSTALLATION IN TIGHT SPACES

LOW PROFILE LUGS

