

ABANDONED CORP STOP

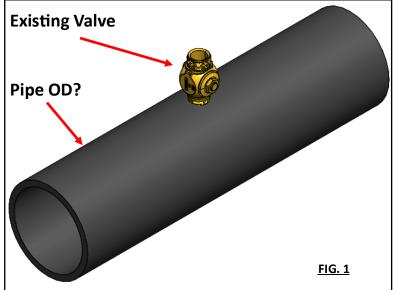
9" Wide INSTALLATION INSTRUCTIONS

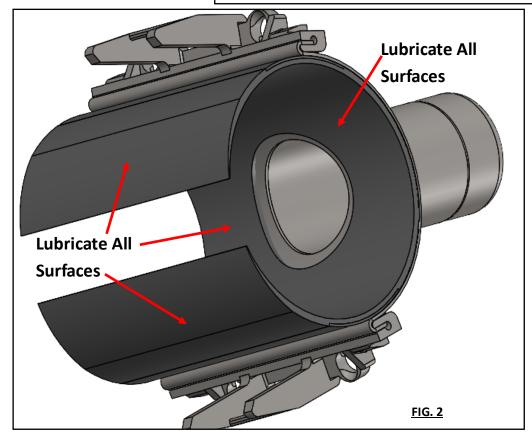
STEP 1. Prepare pipe surface by thoroughly cleaning surface of all rust, dirt, debris, and scale. Descale Pipe surface thoroughly. Installer shall confirm that the pipe wall integrity is sufficient to support compressive

loading.

STEP 2. Use a pipe diameter measuring tape to confirm pipe diameter (**FIG. 1**). Verify that the fitting is the proper diameter range for the main pipe on which it is to be installed. (Can be verified on the product label.)

<u>STEP 3.</u> Lubricate the pipe surface and **ALL** fitting gasket surfaces with NSF Approved Pipe Joint Lubricant or soapy water. All Insulating gasket surfaces and valve sealing gasket surfaces need to be completely lubricated (**FIG. 2**).

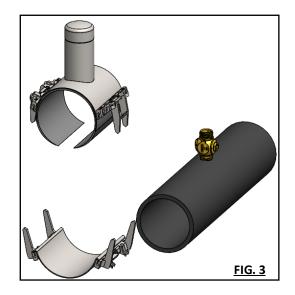


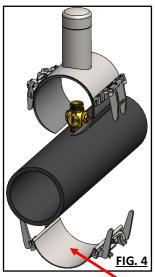


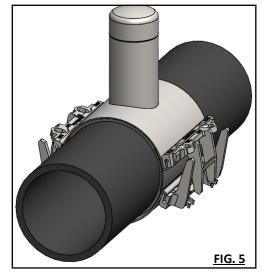
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STEP 4. Position the fitting in place on the pipe main (See **FIG. 3** through **FIG. 5**).







NOTE: BOTTOM SHELL DOES NOT HAVE GASKET

STEP 5. Once in position on the pipe main:

Insert the track head bolts through bottom shell lugs.

Install washers and nuts on top shell lugs.

Hand tighten all nuts prior to taking nuts to required torque.

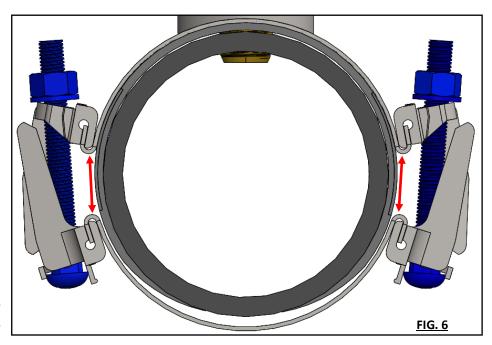
Note: Throughout tightening, gaps between shells should be kept as even as possible. (**FIG. 6**).

STEP 6.

First tighten to approximately 50% of final torque, then, tighten to 100% of

final torque as shown on the product label.

Let bolts sit for 15 minutes and retorque to final torque as shown on the product label. (See additional notes on Page 3)



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INSTALLATION NOTES AND WARNINGS

Bolt Tightening:

A 1-1/16" Deep well socket will be needed to assemble and tighten the bolts.

Use of a torque wrench to achieve final torque is required.

Refer to product label for final torque requirements.

Lubricating bolts and nuts is not required.

WARNINGS

SEE FIGURE 7

This product is not intended for use on natural gas or any other type of gas piping.

This is a non restraining product. Proper anchoring of the pipe joint is required.

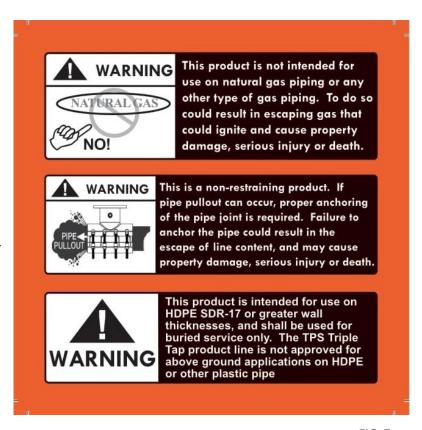


FIG. 7

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