



INSTALLATION INSTRUCTIONS

TPS PUSH PLUG LINE STOP Addendum to Tapping Sleeve Installation Instructions

Step 1. Assemble tapping sleeve to conductor pipe according to TPS Tapping Sleeve installation instructions.

Note: Flange is shipped with Set Screws retracted into flange to allow for insertion of completion plug. Socket pipe plugs are installed to provide dirt & debris protection during the tapping operation.

Step 2. Apply NSF-61 Approved Lubricant to inside bore of Flange. (See Fig 1.)

Step 3. Verify Push Plug Completion Plug and O-ring Groove Surface has sufficient NSF-61 approved Lubricant. (See Figure 2)

Step 3. Press the Completion plug into the Tapping Sleeve until in bottoms out on the Flange Ledge (See Fig 3) Note: Completion plug must be held in place until set screws are fully driven in.

Step 4. Remove All Socket Pipe Plugs from the Outer Edge of Flange to access set Screws.

Step 5. Drive set screw into Set Screw Groove of Completion Plug. (See Fig 4) Once the set screws are Bottomed out, back off each set screw by a 1/4 Turn. **Set Screws should bottom out after ‘X’ amount of turns, per Table 1, from the preinstalled position.**

TABLE 1	
Completion Plug Size	‘X’ ”Number of complete Turns
4”	5-7
6”	7-9
8”	7-9
10”	6-8
12”	8-10

Step 6. Reinstall Socket Pipe Plugs.

Step 7. Install Ring gasket and debris protection blind flange with included Hardware. Note: Debris protection Blind flange is not working pressure rated.

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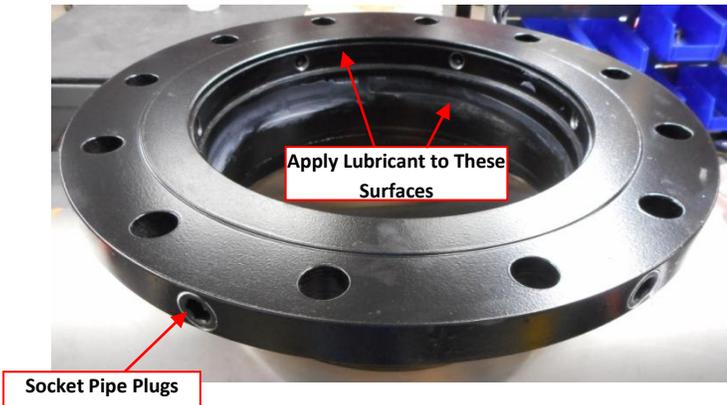


Fig. 1

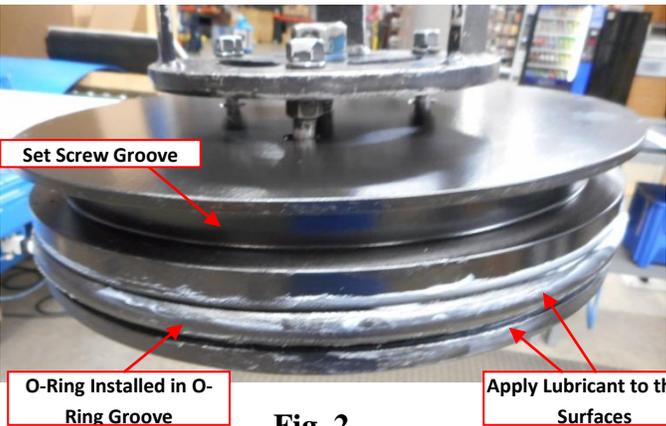


Fig. 2

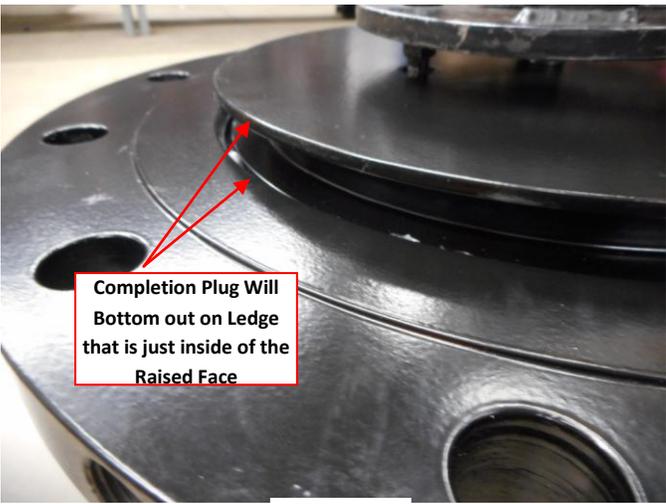


Fig. 3

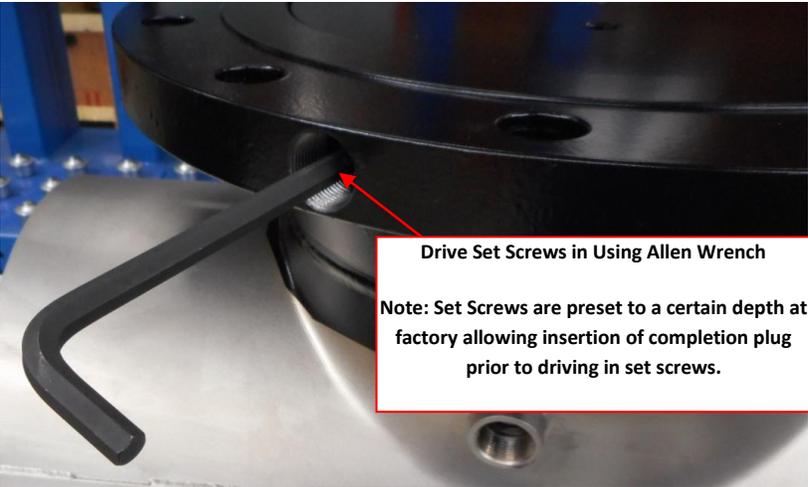


Fig. 4