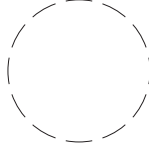


INSTALLATION INSTRUCTION 0001-0834-999



Style 77 Band Clamp

1. Spring the clamp apart until it can be slipped around the pipe to one side of the leak.
2. Spring clamp together, insert bolt, and start nut.
3. Place gasket in position with point of cone at leak (if cone gasket is being used).
4. Position clamp over gasket, with bolt lugs about 90° from the gasket.
5. Draw up nut to the recommended torque tightness. Tapping the clamp smartly as the bolts are being drawn up will assist in seating the clamp properly.

Clamp Size (Nominal)	Bolt Size Diam. (In)	Recommended Torque
1-1/4" thru 5"	1/2"	50 Ft.Lbs.
6" and Larger"	5/8"	80 Ft.Lbs.



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