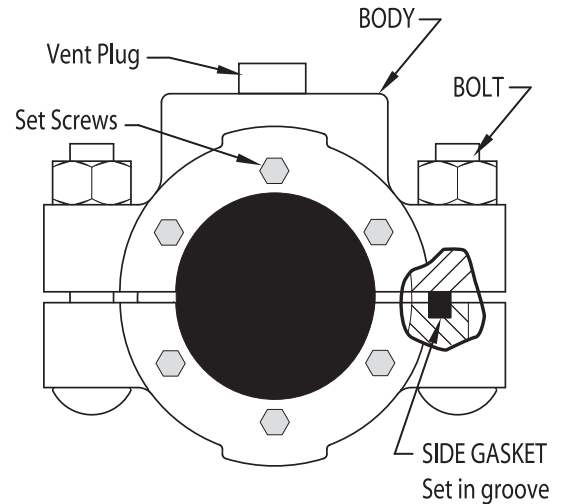


INSTALLATION INSTRUCTION 0001-0828-999

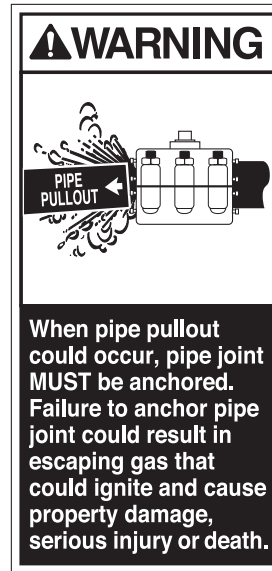
Style 80 Ready-Pack Sleeve

For Cast Iron Pipe Applications

1. Clean all dirt and rust from the pipe, especially where the end gaskets fit around the pipe. This is important. A clean metallic surface under the gasket will help to ensure a tight repair.
2. Separate the sleeve into halves by removing the hex nuts from the side bolts. Do not remove the side bolts, gaskets, follower rings or setscrews. The end and side gaskets are in place and do not need to be fitted or trimmed. Lubricate the gaskets by applying soapy water (anti-freeze should be added in freezing weather.) Place halves of sleeve around the pipe.
3. Run on side bolt nuts. Tighten these one by one, a few pulls of the wrench, to get uniform tightness. Recommended torque for 5/8" side bolts is 100 Ft-lbs minimum; 125 Ft-lbs maximum.
4. Tighten the hex-head setscrews a little at a time to 20-25 ft. lbs. torque. Make several passes around each end of the sleeve to get all of the setscrews uniformly tightened. The setscrews and body castings can easily withstand 30-40 ft. lbs. torque, so be sure to get the set screws tight. Do not use an open-end wrench; use a socket type having at least a 7" handle. A standard 3/8" square drive ratchet wrench with 3" extension bar and 3/8" hex socket may be used.



Nominal Pipe Size (ID)	Range of Pipe Diameters O.D. (in)
3"	3.750 - 4.000 Inclusive
4"	4.740 - 4.990 Inclusive
6"	6.840 - 7.090 Inclusive
8"	8.990 - 9.240 Inclusive



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