

## INSTALLATION INSTRUCTION 0001-0805-999

# Style 90 Insulok Adapter

For Use on Steel Pipe Only

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1. Make sure threads on pipe do not have burrs or damaged threads that would prevent threading plastic lock ring freely to shoulder.
2. Pipe must be clean and free of dirt and oil in the sealing area of the gasket.
3. After steps 1 and 2 are completed, install nut, retainer cup, nut insulator and insulated gasket on pipe. Then assemble plastic lock ring up to shoulder.
4. Apply soap water to gasket (anti-freeze may be added in freezing weather).
5. Assemble pipe with all components into adapter body, making sure plastic lock ring abutts machined shoulder in adapter body.
6. During make-up, make sure adapter body and pipe are aligned so that nut insulator is not damaged when wrenching.
7. Tighten nut while holding adapter body with a 75 pound minimum pull on the recommended wrench size as shown in the table.

Nominal Steel Pipe Size (ID)*	Wrench Size (in)
3/4"	14
1"	18
1-1/4"	18

\*Steel Pipe ID marked on Style 90 Adapter Nut



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