

INSTALLATION INSTRUCTION 0001-0799-999

Style 90 Couplings and Fittings

For Use on Steel Pipe Only

1. Clean pipe surface for a distance of four inches from the pipe ends for 10" bodies - seven inches).
2. Loosen nuts about one-quarter turn and make sure gasket is loose.
3. Apply soap-water to gaskets (anti-freeze may be added in freezing weather).
4. Mark each pipe 2" from pipe end (add 1/4" additional stab depth for Plastisol coated fittings). Stab pipe ends into coupling or fitting. Center coupling over joint.
5. Tighten each nut independently while holding coupling body from rotating. See table for wrench size and required pull.

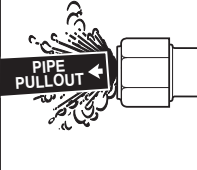
Nominal Steel Pipe Size (ID)	Wrench Size (in)
3/8"	10
1/2"	14
3/4"	14
1"	18
1-1/4"	18
1-1/2"	24
2"	24

In each case, a pull of a minimum 75 pounds should be applied to the end of the wrench.

NOTE: Pressure Rating is 150 PSI unless noted on body
Temperature Rating: 212°F (100°C)
For other pressure or temperature ratings contact Dresser

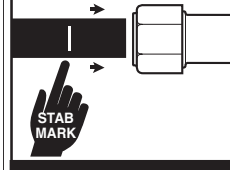
WARNING
This Product is
for use on
STEEL PIPE ONLY!
Do Not Use for PE Applications!

WARNING



When pipe pullout could occur, pipe joint **MUST** be anchored. Failure to anchor pipe joint could result in escaping line content and cause property damage, serious injury or death.

WARNING



You **MUST** mark and stab the pipe into the fitting to the proper stab depth. Failure to do so could result in escaping gas that could ignite and cause property damage, serious injury or death.



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