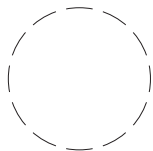


INSTALLATION INSTRUCTION 0001-0759-999



NOTE: THIS PRODUCT
PROVIDES A PRESSURE

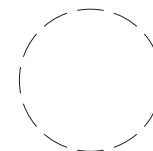
SEAL ONLY!

Style 138, 162 and 253 Couplings and Reducers

1. Clean pipe ends.
2. Disassemble coupling, slip followers and gaskets over pipe ends.
3. Lubricate coupling gaskets and pipe ends with soap water. (Anti-freeze should be added in freezing weather).
4. Center middle ring over the pipe ends. Slide gaskets against middle ring, making sure that the middle ring is centered over pipe ends.
5. Slide followers against gaskets, insert bolts and tighten finger tight.
6. Tighten bolts with a ratchet wrench, distributing the clearance between coupling parts and pipe uniformly around the pipe. Recommended torque is 70 ft. lbs. on all bolts.

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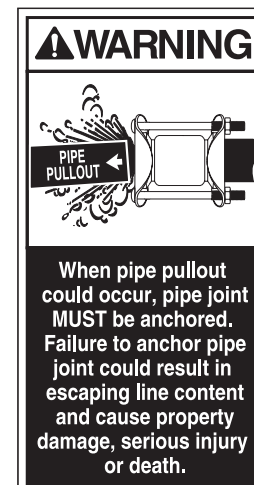
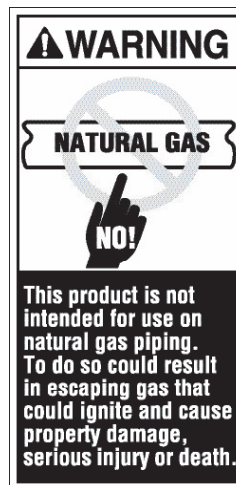
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Style 138, 162 and 253 Couplings and Reducers



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