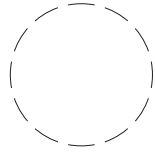


## INSTALLATION INSTRUCTION 0001-0758-999

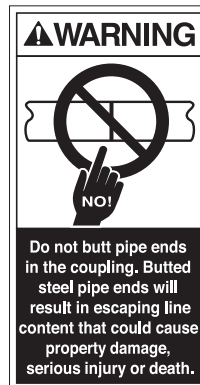
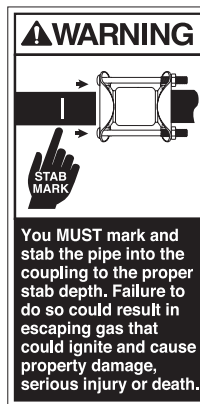


### Style 711 10" & 12" Insulating Couplings

For use on Steel Pipe only

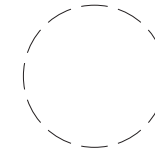
1. Clean steel pipe ends removing oil, dirt, loose scale, and rust; gasket should seat on bare metal.
2. For the purpose of proper pipe insertion in couplings, mark each pipe 5" from pipe end.
3. Remove plastic spacer ring from inside the coupling.
4. Check inside of the coupling to assure gaskets and grip rings are free of dirt or foreign matter.
5. After gaskets are clean, apply soap water to gaskets and pipe ends (anti-freeze should be added in freezing weather).
6. Without disassembling, stab coupling completely on to mark on one pipe.
7. While holding plastic spacer ring between pipes, slide the coupling back over the other pipe end and align marks on pipes. Pipe end gap should be approximately 2".
8. Tighten nuts uniformly and evenly in a crisscross pattern. Apply only one or two turns at a time, up to a final uniform tightness of 90 ft. lbs.
9. If field coating be desired, do not box coat with hot enamel coating.

**NOTES:** The pipe joint using this coupling must be considered a rigid, non-flexible connection.



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## INSTALLATION INSTRUCTION 0001-0758-999



### Style 711 10" & 12" Insulating Couplings

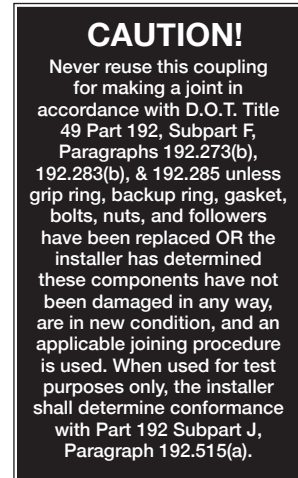
For use on Steel Pipe only

#### Style 711 Coupling Rating Specification

Product Ratings for couplings with the same pipe diameter on both ends.

Pipe Size Nom. (IN)	Pipe Size O.D.	Maximum Sealing Pressure	Max. Steel Pipe Pullout Resistance
10	10.75	150 PSI	69000 lbs.
12	12.75	150 PSI	100000 lbs.

For reducing sizes the DOT rating for the smallest diameter applies.



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