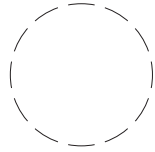
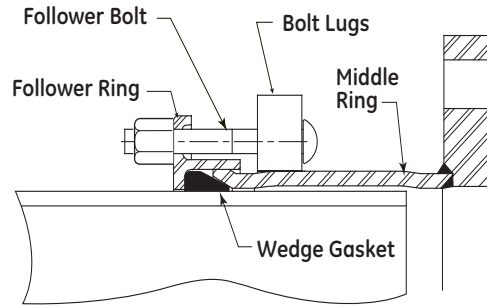


INSTALLATION INSTRUCTION 0001-0748-999



Style 128W Flange Adapter

For Water Service Only

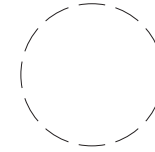


1. Clean pipe end, remove oil, dirt, loose scale, and rust; gasket should seat on bare metal.
2. Slip follower ring over pipe end (pipe end may be marked as a guide for locating pipe in adapter). Pipe should enter the middle ring a minimum of three inches.
3. Wipe gasket clean, immerse in soap water (anti-freeze should be added in freezing weather), and slide gasket over pipe end with tapered (thin) edge toward pipe end, pushing it back about five inches.
4. Make sure middle ring is clean, especially flare end where the gasket will seat. Slip flange adapter over pipe end.
5. Lubricate the pipe end and flare of middle ring with soap-water (anti-freeze should be added in freezing weather); slide gasket and follower into place. insert bolts, assemble nuts and tighten uniformly until all bolts have a uniform tightness to the torque recommendations as indicated in table on back.

(CONTINUED ON BACK)

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6. Flange gasket and flange bolts shall be furnished by customer.
7. Make sure both flange adapter and companion flange faces are clean. Install flange gasket and tighten bolts.

TORQUE RECOMMENDATIONS

Coupling Size Nom. (In)	Bolt Diameter	Minimum Bolt Torque
3/8" thru 1-1/2"	3/8" & 1/2"	35 Ft. Lbs.
2" and Larger	5/8"	75 Ft. Lbs.

⚠ WARNING

When pipe pullout could occur, pipe joint **MUST** be anchored. Failure to anchor pipe joint could result in escaping line content and cause property damage, serious injury or death.



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