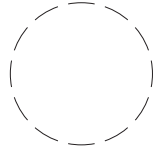


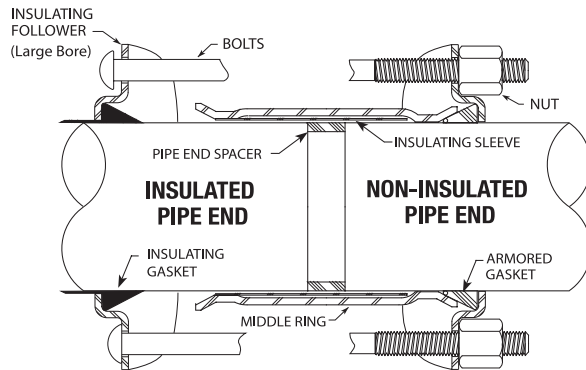
## INSTALLATION INSTRUCTION 0001-0740-999



NOTE: THIS PRODUCT PROVIDES A PRESSURE  
**SEAL ONLY!**

### Style 39 Insulating Coupling

With #1 Insulating Gasket, Insulating Sleeve and Pipe End Spacer

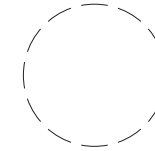


1. Clean pipe ends, removing oil, dirt, loose scale and rust; gasket should seat on bare metal.
2. For the purpose of centering coupling, each pipe shall be marked an equal distance from pipe end. This should be a minimum of one-half the middle ring (body) length plus two inches.
3. Wipe clean both rubber gaskets, pipe-end spacer and insulating sleeve.
4. Place insulating follower with larger bore (identified with green paint) and insulating gasket over pipe end to be insulated.
5. Place non-insulating follower with small bore, wedge gasket and body with insulating sleeve over other pipe end, then place pipe-end spacer in body. NOTE: Make sure end of body with larger bore (identified with green paint) is on pipe end to be insulated.

(Continued on back)

**Part No. 0001-0740-999**  
**10.2018**

## INSTALLATION INSTRUCTION 0001-0740-999



NOTE: THIS PRODUCT PROVIDES A PRESSURE  
**SEAL ONLY!**

### Style 39 Insulating Coupling

With #1 Insulating Gasket, Insulating Sleeve and Pipe End Spacer

6. Position the pipes, keeping pipe-end spacer between pipe ends.
7. Center middle ring (body) between the marks. Maximum pipe end gap shall be 1-1/2" for 5" long middle ring and 2" for 7" long middle ring. Gap shall be spaced equally from center of middle ring for each pipe end.
8. Lubricate gaskets and body flares by applying soap water (anti-freeze should be added in freezing weather) to outside of gasket and inside of body at each end.
9. Move follower rings and gaskets on each end of coupling into contact with body, and line-up bolt holes.
10. Insert bolts and tighten uniformly until proper tightness is reached. (See torque recommendations below).

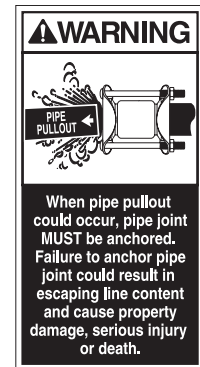
| Coupling Size Nom. | BOLT Diameter | BOLT Torque |
|--------------------|---------------|-------------|
| 3/4 thru 1-1/2"    | 1/2"          | 35 Ft. Lbs. |
| 2" and Larger      | 5/8"          | 75 Ft. Lbs. |



**Dresser™ Pipeline Solutions**

41 Fisher Avenue  
Bradford, PA 16701  
P: 814.362.9200  
F: 814.362.9344  
www.dresserngs.com

© 2018 Natural Gas Solutions North America, LLC  
The Dresser Logo and all Trademarks containing the term "Dresser" are the property of Dresser, LLC, a subsidiary of Baker Hughes, a GE Company.



**Part No. 0001-0740-999**  
**10.2018**