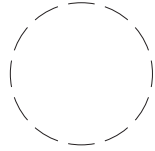


INSTALLATION INSTRUCTION 0001-0732-999

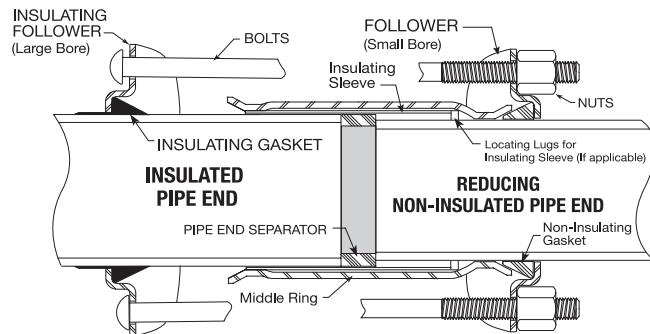


NOTE: THIS PRODUCT
PROVIDES A PRESSURE

SEAL ONLY!

Style 39-62, Type 1 Insulating Reducing Coupling

With #1 Insulating Gasket, Insulating Sleeve and Pipe Separator

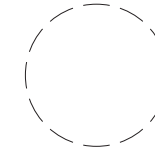


1. Clean pipe ends, removing oil, dirt, loose scale, and rust; gaskets should seat on bare metal.
2. Wipe clean rubber gaskets, pipe-end separator, and insulating sleeve.
3. Place follower with larger bore and insulating gasket over large pipe end.
4. Place follower with small bore and wedge gasket over small pipe end. Remove pipe-end separator from body and place body with insulating sleeve on small pipe.
5. Position the pipes. Gap between pipe ends should be a minimum of 1-1/4" for pipe-end separator. Maximum pipe-end gaps are as follows:
5" and 7" long body: 1-1/2"
10" long body: 2"
6. Keeping pipe-end separator between pipe ends, slide the body onto larger pipe until end of body stops against the pipe-end separator when contacting the large pipe.

(CONTINUED ON BACK)

Part No. 0001-0732-999
12.2018

INSTALLATION INSTRUCTION 0001-0732-999

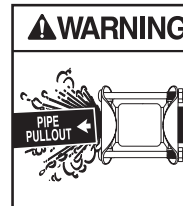


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Style 39-62, Type 1 Insulating Reducing Coupling

7. Lubricate gaskets, body flares, and pipe ends with soap water (anti-freeze should be added in freezing weather).
8. Slide gaskets and followers into place. Line up bolt holes of followers. Insert bolts and run on nuts.
9. Tighten bolts (applying one to two turns to a nut at a time only) and proceed from bolt to bolt around the pipe until all bolts are tightened to 35 ft. lbs. for 3/4" thru 1-1/2" sizes; to 75 ft. lbs. for 2" and larger.
10. If coupling is not used as a tie-in, follow Steps 1 through 3. Place follower with small bore and wedge gasket on small pipe end. Slide body with insulating sleeve and pipe-end separator onto large pipe as in Step 6 and then stab small pipe into body. Then follow Steps 7 through 9.



WARNING
When pipe pullout could occur, proper anchoring of the pipe joint is required.
ON NATURAL GAS PIPING:
Failure to anchor could result in escaping gas that could ignite and cause property damage, serious injury or death.
ON OTHER THAN NATURAL GAS PIPING:
Failure to anchor could result in escaping line content and cause property damage, serious injury or death.



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Part No. 0001-0732-999
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