

INSTALLATION INSTRUCTION 0001-0664-999

Style 64 Non-Insulating Service Tee

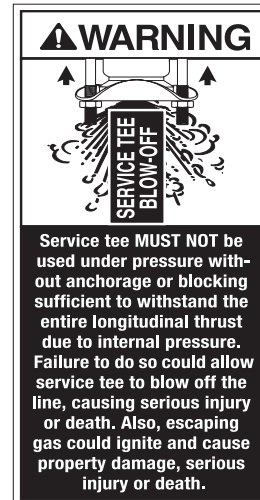
1. Clean pipe ends removing oil, dirt, loose scale, and rust; the gasket should seat on bare metal.
2. Place followers over pipe ends.
3. Clean rubber gasket and place one gasket on each pipe end.
4. Make sure service tee body is clean, especially flares where gasket will seat. Place one end of service tee body on one pipe end. Stab the other pipe into the service tee.
5. Lubricate rubber gasket, pipe OD and flares of service tee body with soap water; (antifreeze should be added in freezing weather.)
6. Slide gaskets and followers into place. Line up bolt holes of follower with bolt holes in the body. Insert bolts and run on nuts.
7. Tighten nuts, applying only one or two turns to a nut at a time, proceeding from bolt to bolt around the pipe until all bolts are tightened to 75 ft. lbs. torque (min.).



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