

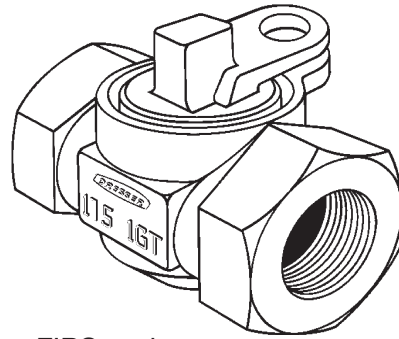
## INSTALLATION INSTRUCTION 0001-0611-999

# Style 275 Meter Valve

1. Clean and apply approved gas sealant to pipe end threads.
2. When tightening valve on pipe or pipe into threads, the wrench should be located on the same hex end of the body that pipe is being installed.
3. Union end valve - avoid using pipe wrench on black insulating material.
4. Union end valve - tighten nut to 45 ft. lbs.
5. Valve requires no relubrication in the field.
6. Recommended installation torque for threaded end valves:

<b>3/4"</b>	<b>80 ft. lbs.</b>
<b>1"</b>	<b>100 ft. lbs.</b>
<b>1-1/4"</b>	<b>120 ft. lbs.</b>

**These values are for maximum wall thickness of schedule 80**



FIPS and  
Union End  
with Lockwing



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**Dresser™ Pipeline Solutions**

41 Fisher Avenue  
Bradford, PA 16701  
P: 814.362.9200  
F: 814.362.9344  
[www.dresserngs.com](http://www.dresserngs.com)

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