

## INSTALLATION INSTRUCTION 0001-0585-999

# Style 65 Couplings & Fittings

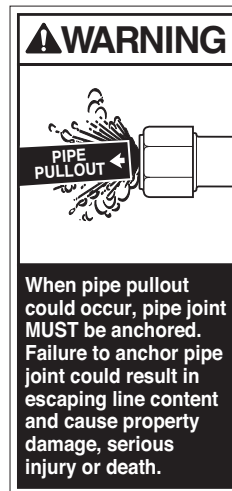
For use on Steel Pipe

1. Clean pipe surface for a distance of four inches from the pipe ends.
2. Loosen nuts about one-quarter turn and make sure gasket is loose.
3. Apply soap-water to gaskets (anti-freeze may be added in freezing weather).
4. Stab pipe ends into coupling or fitting. Center coupling over joint.
5. Tighten each nut independently while holding coupling body from rotating. See table for wrench size and required pull.

Nominal Steel Pipe Size (ID)	Wrench Size (in)
1/2"	14
3/4"	14
1"	18
1-1/4"	18
1-1/2"	24
2"	24

In each case a pull of minimum 75 pounds should be applied to the end of the wrench.

**Pressure Rating: 150 PSI**  
**Temperature Rating: 150°F. (65°C.)**



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