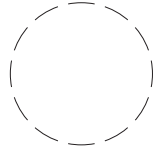


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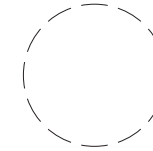


Style 4 & 41 Collar Leak Clamps

1. Clean pipe and collar, removing oil, dirt, loose scale and rust; gasket should seat on bare metal.
2. Lubricate pipe and collar with soapy water (anti-freeze may be added in freezing weather).
3. Place gaskets around pipe, with shaped face against collar.
4. Assemble the followers around the pipe on each side of the collar, linking the sections together.
5. Move followers into position against gaskets.
6. Insert bolts and tighten nuts, applying one or two turns to a nut at a time, proceeding from bolt to bolt around the pipe until all bolts are tightened to torque shown in tables on back. Note: Each of the two styles has its own torque recommendations chart. Be sure to follow the correct recommendations for the particular style you are installing.
7. Give a final, firm, progressive tightening to each nut with a ratchet wrench, tapping the followers to seat them as the bolts are being drawn-up.

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Style 4 & 41 Collar Leak Clamps

STYLE 4 TORQUE RECOMMENDATIONS

Coupling Size Nom.	Bolt Diameter	Minimum Bolt Torque
2" thru 2-1/2"	5/8"	40 Ft. Lbs.
3" thru 3-1/2"	5/8"	50 Ft. Lbs.
4"	5/8"	60 Ft. Lbs.

STYLE 41 TORQUE RECOMMENDATIONS

Coupling Size Nom.	Bolt Diameter	Minimum Bolt Torque
4-1/2" thru 12"	5/8"	90 Ft. Lbs.



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