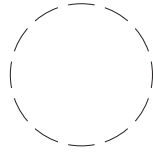
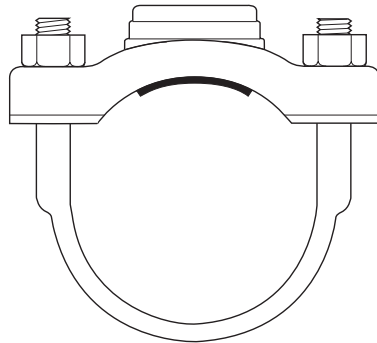


INSTALLATION INSTRUCTION 0001-0514-999



Style 91 Service Saddle

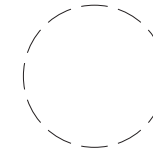


1. Remove stirrups from saddle. The gasket is cemented in place and should not be disturbed.
2. Clean pipe surface where gasket contacts pipe.
3. Lubricate gasket and pipe with soapy water (anti-freeze should be added in freezing weather).
4. Assemble saddle on pipe and tighten stirrup nuts uniformly and progressively to 80 ft. lbs. torque. If torque wrench is not available, tighten stirrups until the gasket starts to extrude from under the saddle.

(See Back for Insulating Service Saddle)

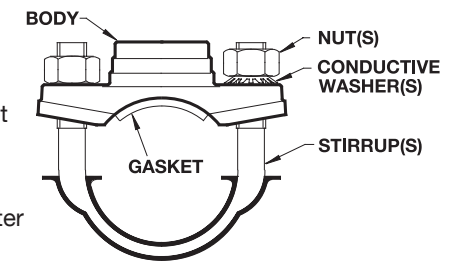
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Style 91 Insulating Service Saddle

1. Remove stirrups, washers and nuts from saddle. Gasket is cemented in place and should not be disturbed.
2. Clean pipe surface where the gasket is to seat.
3. Lubricate the saddle, gasket and cleaned area of pipe with soapy water (anti-freeze should be added in freezing weather).
4. Assemble saddle with stirrups, washers and nuts on pipe. NOTE: Be sure teeth on washer(s) are positioned on surface of body to ensure electrical conductivity through coating.
5. Tighten stirrup nuts uniformly and progressively to 80 ft. lbs. torque. If torque wrench is not available, tighten stirrups until the gasket starts to extrude from under the saddle.



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