

INSTALLATION INSTRUCTION 0001-0507-999

Style 110, 115 & 220 Reinforcing Sleeves

1. Clean pipe in the area where reinforcing sleeve contacts pipe surface to insure proper fit of reinforcing sleeve.
2. All surfaces to be welded shall be free of oil, dirt, rust, or scale.
3. Assemble reinforcing sleeve and hold in place (use chain binder or similar device, if necessary), then tack-weld. Precautions should be taken to prevent inhalation of any noxious fumes generated during welding.
4. Weld sleeve in accordance with ANSI 31.8.

Note: Sleeve halves have a 1/4" diameter vent hole to prevent pressure build-up in the annular space between the pipe and the sleeve.



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